Jeep JL Rear Control Arm Bracket Kit

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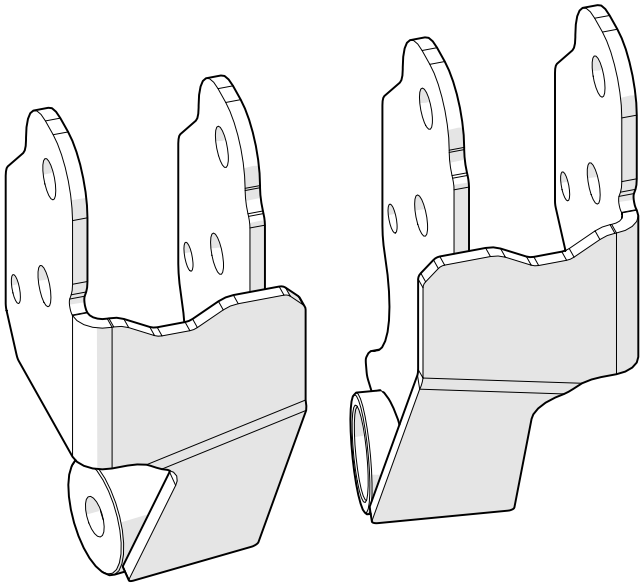
 # 1938225



Important Notes:

Prior to beginning this install, or any installation, read the instructions thoroughly to familiarize yourself with the required steps. Evaluate if you are experienced and capable to personally perform these modifications. A factory service manual should be used in conjunction with these installation instructions.

This product will change the highway handling characteristics of your vehicle, exercise caution. After altering the suspension it is always advisable to have an alignment done by a competent 4 wheel drive shop or by an alignment shop that is experienced with lifted 4 wheel drive vehicles.

Refer to the parts list to ensure that all necessary components and hardware has been included. If any parts are missing please contact your local TeraFlex dealer for assistance.

When reinstalling OEM hardware, refer to the torque specs given in the Factory Service Manual.

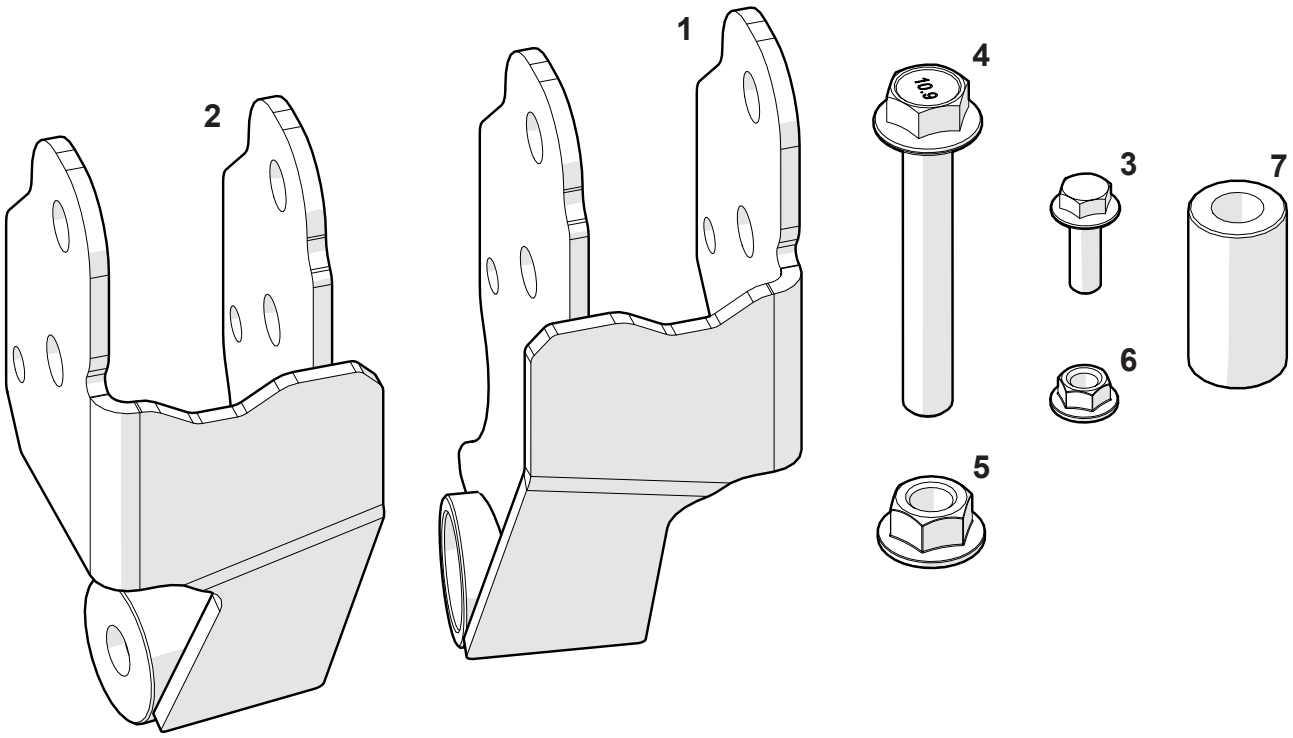
NOTE: INSTALLATION CAN BE COMPLETED WITH THE JEEP ON LEVEL GROUND BY INSTALLING ONLY ONE SIDE OF THE REAR CONTROL ARM BRACKETS AT A TIME. IF JEEP IS LIFTED FOR INSTALL WAIT UNTIL JEEP IS BACK ON LEVEL GROUND TO TORQUE CONTROL ARM BOLTS TO HELP WITH CONTROL ARM BUSHING LIFE.

Tools Needed:

- **Drill**
- **7/16” Drill Bit**
- **Torque Wrench**
- **Metric Sockets and Open End Wrenches**
- **General Mechanics Tools**
- **Factory Service Manual**

Maintenance Note:

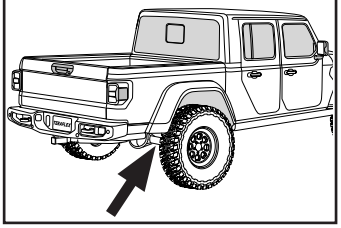
After the first 300 miles and every 3,000 miles after that, re-torque all the suspension components and bolts.

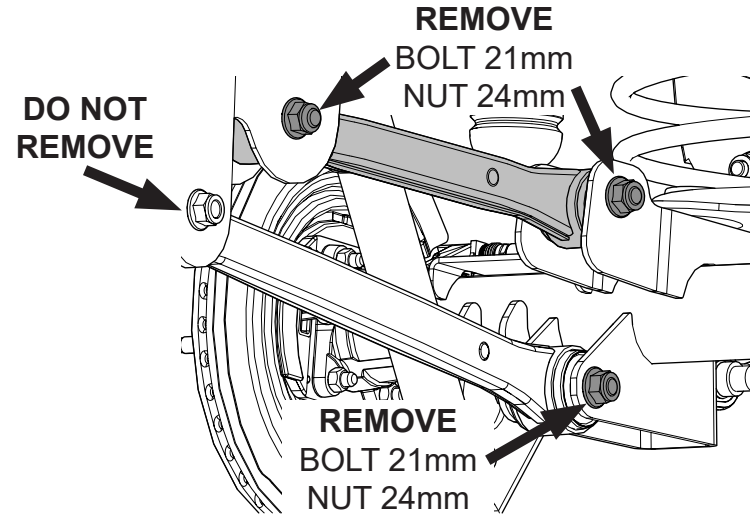


Item #	Part No.	Description	QTY
1	15-02-004-100	Bracket, Rear Control Arm Correction, Jeep JT, Driver Assembly	1
2	15-02-004-101	Bracket, Rear Control Arm Correction, Jeep JT, Passenger Assembly	1
3	45-02-005-011	Hardware, Hex Flange Bolt, Alloy Steel, M10 x 1.50 x 30mm	4
4	45-02-005-016	Hardware, Hex Flange Bolt, Alloy Steel, M16 x 2.0 x 110mm	4
5	45-08-004-003	Hardware, Flange Top Lock Nut, Alloy Steel, M16 x 2.0	4
6	45-08-004-004	Hardware, Flange Top Lock Nut, Alloy Steel, M10 x 1.5	4
7	56-13-07-238-4-6	Spacer, 1.250" OD / .670" ID / 2.380 Long - Steel	2

REMOVE UPPER CONTROL ARM AND LOWER CONTROL ARM BOLT AT THE AXLE

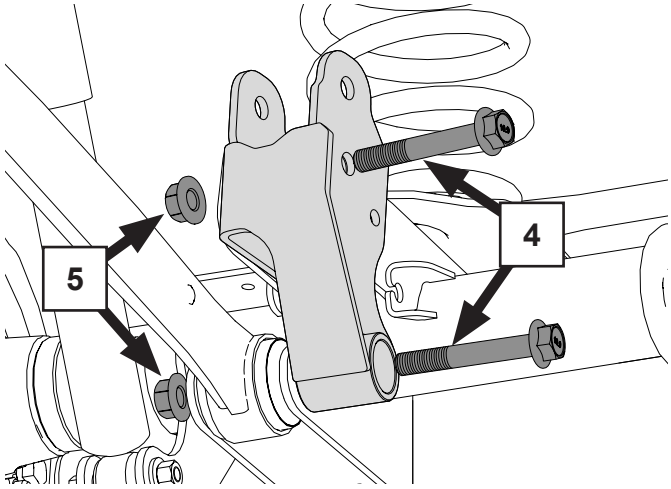
NOTE: ONLY REMOVE ONE SIDE AT A TIME STARTING WITH PASSENGER SIDE





1

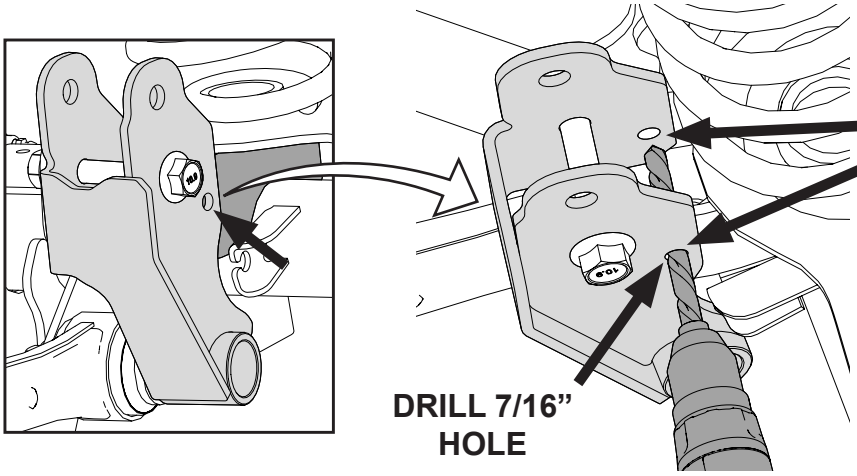
POSITION CORRECTION BRACKET ONTO CONTROL ARM BRACKETS AT THE AXLE



LOOSELY INSTALL PROVIDED M16 BOLT THROUGH CORRECTION BRACKET AND CONTROL ARM BRACKETS

2

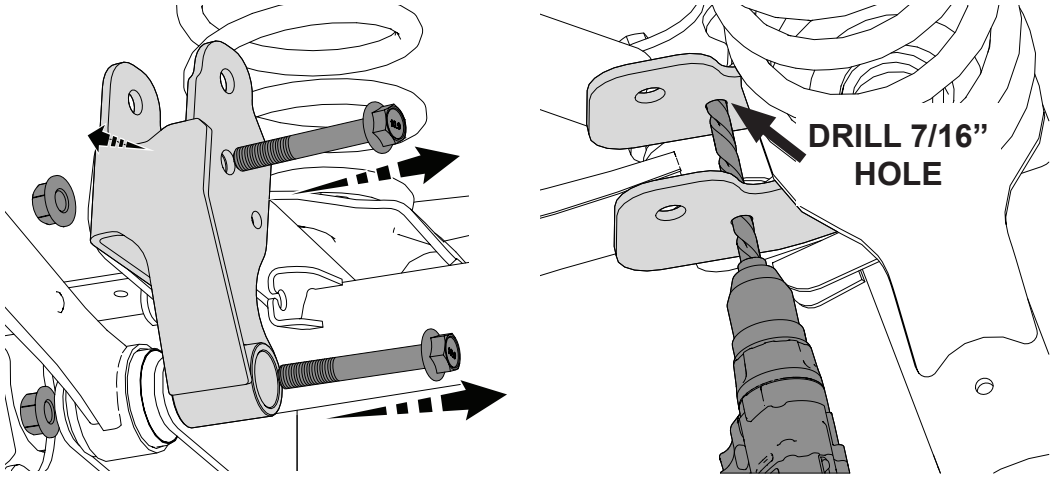
DRILL 7/16” HOLE THROUGH UPPER CONTROL ARM MOUNT



NOTE: ONCE FIRST HOLE IS DRILLED USE DRILL BIT TO MARK POSITION OF 2ND HOLE IN THE CONTROL ARM MOUNT

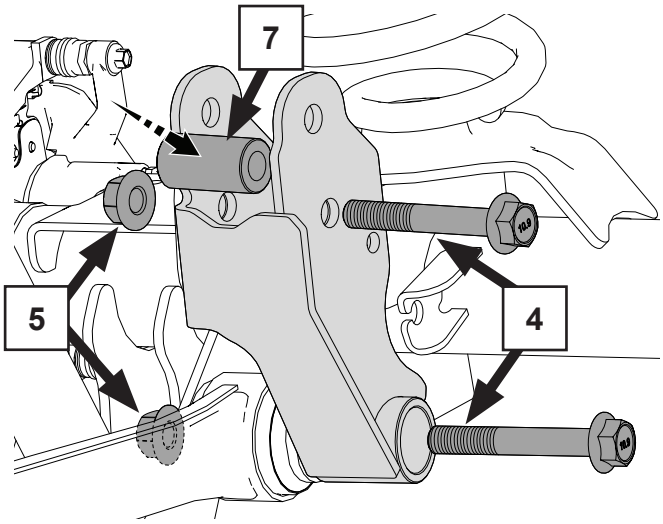
3

REMOVE CORRECTION BRACKET AND DRILL 2ND 7/16” HOLE



4

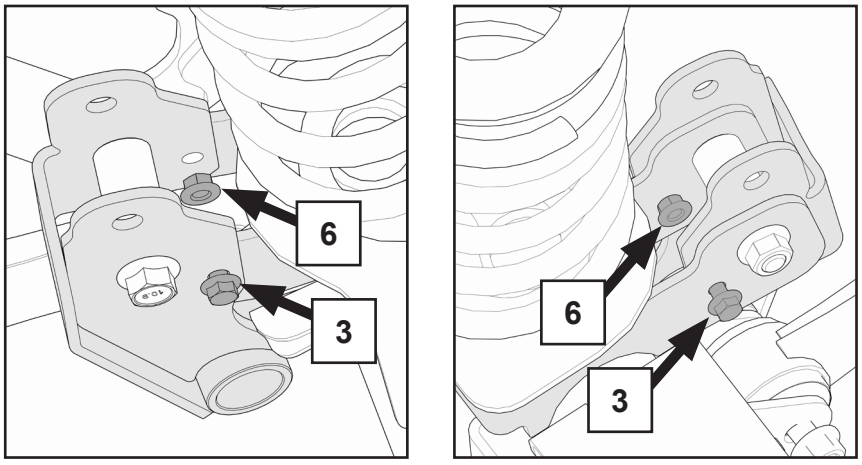
REINSTALL CORRECTION BRACKET WITH SPACER



LOOSELY INSTALL PROVIDED M16 BOLTS AND SPACER IN UPPER CONTROL ARM MOUNT

5

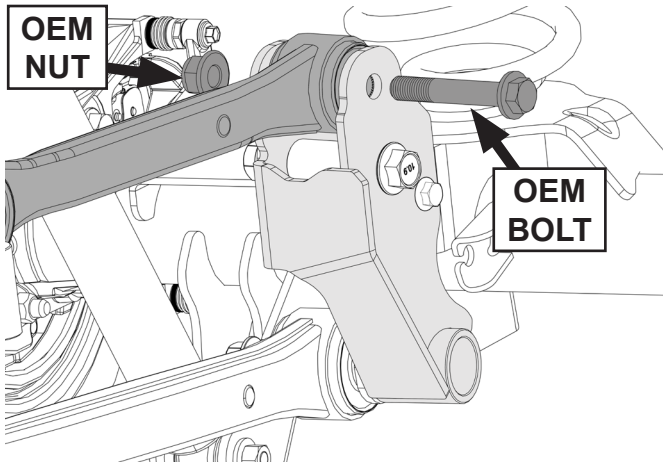
INSTALL M10 BOLTS AND NUTS



INSTALL PROVIDED M10 BOLTS AND NUTS

6

INSTALL UPPER CONTROL ARM INTO CORRECTION BRACKET



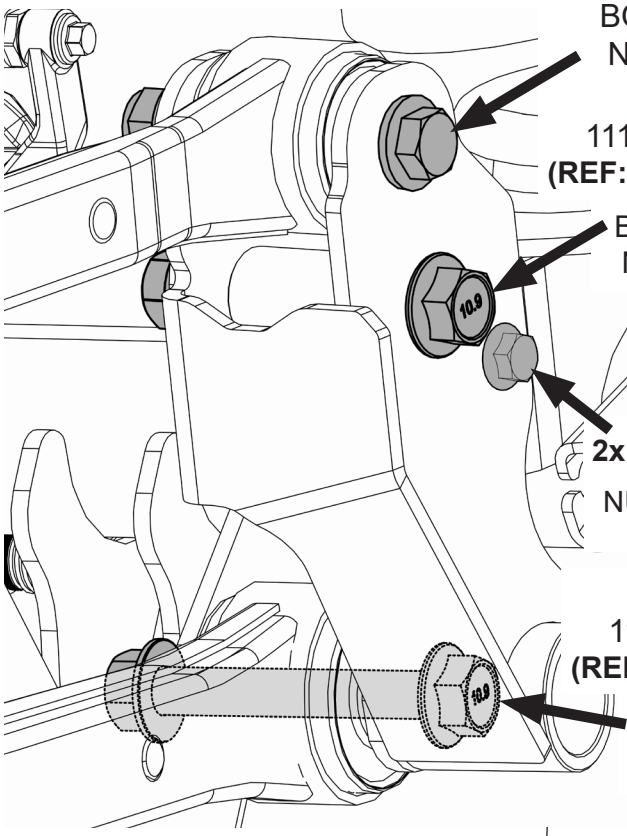
INSTALL OEM BOLT AND NUT THROUGH UPPER CONTROL ARM

SNUG UPPER AND LOWER CONTROL ARM BOLTS

NOTE: DO NOT COMPLETELY TIGHTEN CONTROL ARM BOLTS

7

TORQUE BOLTS



BOLTS 21mm
NUTS 24mm
TORQUE
111 Ft Lbs + 90°
(REF: 250-270 Ft Lbs)

BOLT 19mm
NUT 21mm

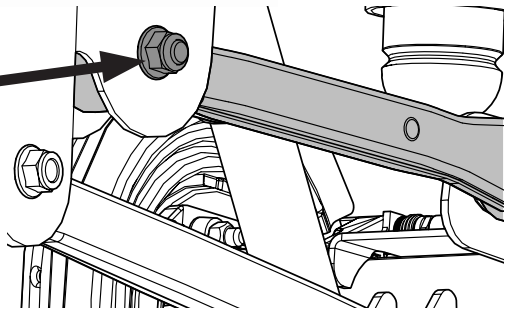
2x **TORQUE**
45 Ft Lbs
NUT AND BOLT
15mm

TORQUE
111 Ft Lbs + 60°
(REF: 200-220 Ft Lbs)

BOLT 19mm
NUT 21mm

NOTE: IF JEEP WAS LIFTED TO DO INSTALL LOWER JEEP TO GROUND TO TORQUE CONTROL ARM BOLTS

REPEAT STEPS 1 THROUGH 8 ON DRIVERS SIDE



TORQUE
111 Ft Lbs + 95°
(REF: 240-260 Ft Lbs)
BOLTS 21mm
NUTS 24mm

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PRODUCT INFORMATION

MAINTENANCE INFORMATION:
It is the buyer's responsibility to have all suspension, drivetrain, steering, and other components checked for proper tightness and torque after the first 100 miles and every 3000 miles after that.

NOTICE TO INSTALLER:
The enclosed "Warning to Driver" sticker must be installed in the vehicle in driver's view. This sticker is to act as a constant safety reminder when operating the vehicle. It is your responsibility as the equipment installer to install the provided sticker and to forward the product instructions to the vehicle's owner for review. If a "Warning to Driver" sticker or product installation guide were not included in the kit, FREE replacement stickers and instructions are available by request. It is the installer's duty to ensure a safe and controllable vehicle after the modifications have been performed.

WARNING:
Neither the seller nor the manufacturer will be liable for any loss, damage, or injury directly or indirectly arising from the use of or inability to determine the use of these products. Before using, the user shall determine the suitability of the products for its intended use, and the user shall assume all responsibility and risk in connection therewith.

WARNING TO DRIVER:
This vehicle has been modified to enhance off road performance and has unique handling characteristics. Use in harsh environments can cause extreme stress on the components. Vehicle should be inspected after being off road to make sure that all the components are in working order and safe to travel on the highway. All fasteners should be checked so that they are at the correct torque specifications as the vibration and stresses from off roading may cause critical fasteners to work loose. Extra care should be taken to inspect the critical components, steering, and brake systems. During each oil change components such as arms, tie rod ends, etc should be greased and checked for excessive wear. Any worn components should be replaced. When returning to the pavement always set or restore tire air pressure to the factory recommendation and connect or engage any disabled sway bar mechanisms. Because of the higher center of gravity and larger tires, this vehicle handles and reacts differently than many passenger cars, both on and off road. You must drive it safely! Extreme care should be taken to prevent vehicle rollover or loss of control, which can result in serious injury or death. Avoid sudden sharp turns or abrupt maneuvers. Generally, braking performance and capabilities are decreased when significantly larger/heavier tires are used, especially when used in combination with transfer case low-range reduction kits. Take this into consideration while driving. Do not add, alter or fabricate any factory or aftermarket parts to increase vehicle height over the intended height of the TeraFlex product purchased. Mixing component brand is not recommended. TeraFlex Inc. will not be responsible for any altered product or any improper installation or use of our products. We will be happy to answer any questions concerning the design, function, and correct use of our products. It is ultimately the buyer's responsibility to have all bolts/nuts checked for tightness after the first 100 miles and then every 3000 miles. Wheel alignment, steering system, suspension and drive line systems must be inspected by a qualified professional mechanic at least every 3000 miles.

TERAFLEX PRODUCT WARRANTY:
TeraFlex Inc. warrants TeraFlex Suspension products to the original retail purchaser to be free of defects in material and workmanship for as long as the original purchaser owns the vehicle on which products were originally installed.
Failure to complete regular maintenance (grease every 3000 miles) on TeraFlex FlexArms will void this warranty. All other conditions of the standard TeraFlex product warranty apply.
All TeraLow products are covered by the TeraFlex two (2) year warranty to be free of defects in material and workmanship for two years from date purchased.
TeraFlex axles are covered by a 12-month warranty to be free of defects in materials and workmanship.
This warranty does not cover or include product finish, improperly installed or applied products, improperly maintained products, products or components used for racing or competition or damage due to abuse or neglect, products that fail due to the use of larger tire and wheel combinations.
All returns must be accompanied by an original invoice. It is the customer's responsibility to remove the product from the vehicle. Shipping charges are the responsibility of the customer. TeraFlex Inc. will pay the return freight if the product meets the terms of warranty.
This warranty is for the replacement or repair of defective TeraFlex products only and does not include freight charges, labor charges for removal of or installation of TeraFlex or related products or components, costs incurred due to down time of the vehicle, or lost profits due to vehicle down time.
A returned goods authorization number (RGA#) must accompany any returned products. For more information please contact a TeraFlex customer service representative.

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