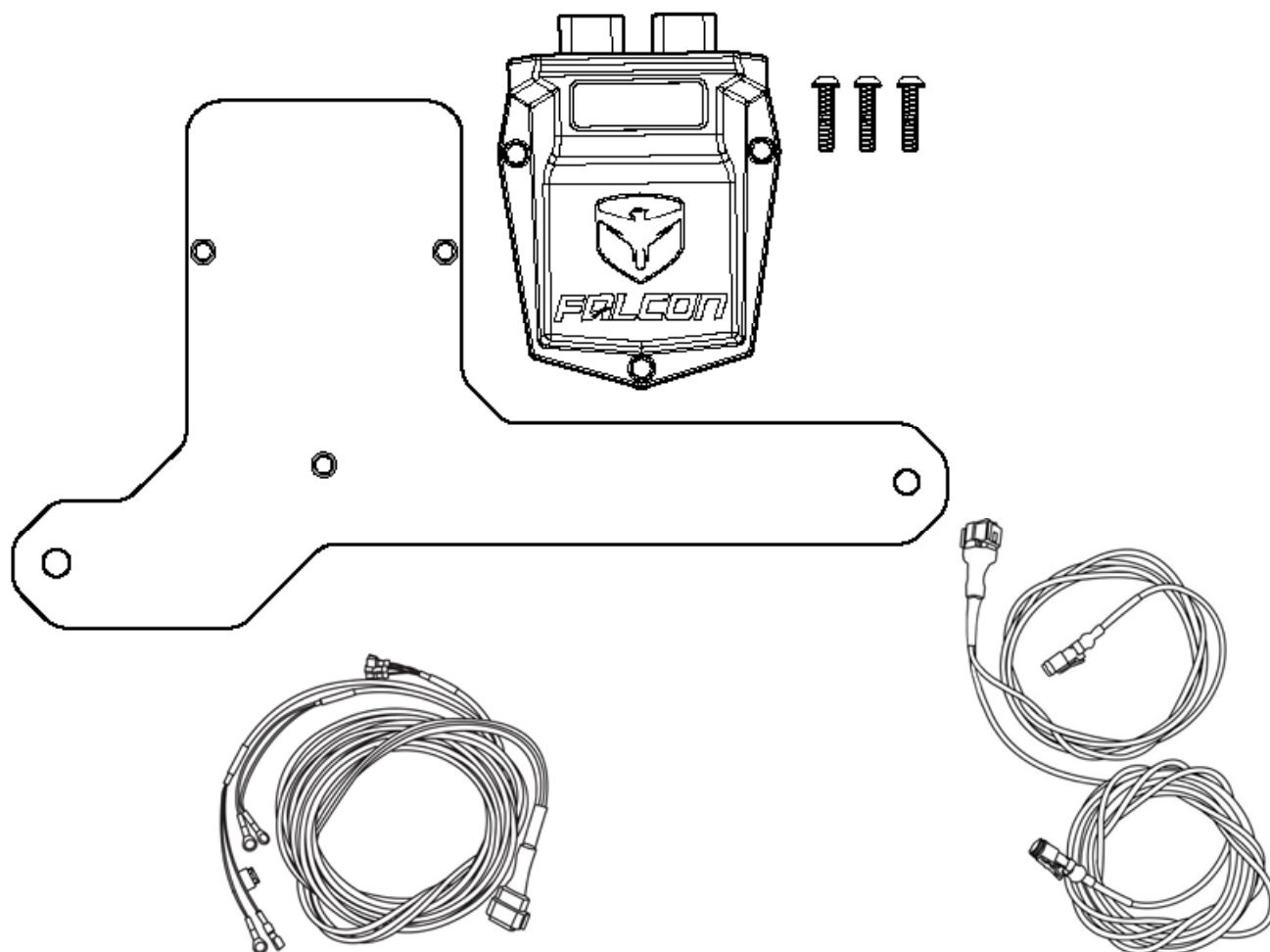




17-CURRENT FORD F-250 AND F-350 FALCON 3.5 SHOCK WIRING INSTALL INSTRUCTIONS

www.FALCONSHOCKS.com

#59-09-05-002



Important Notes:

Prior to beginning this install, read the instructions thoroughly to familiarize yourself with the required steps. Evaluate if you are experienced and capable to personally perform these modifications. A factory service manual should be used in conjunction with these installation instructions.

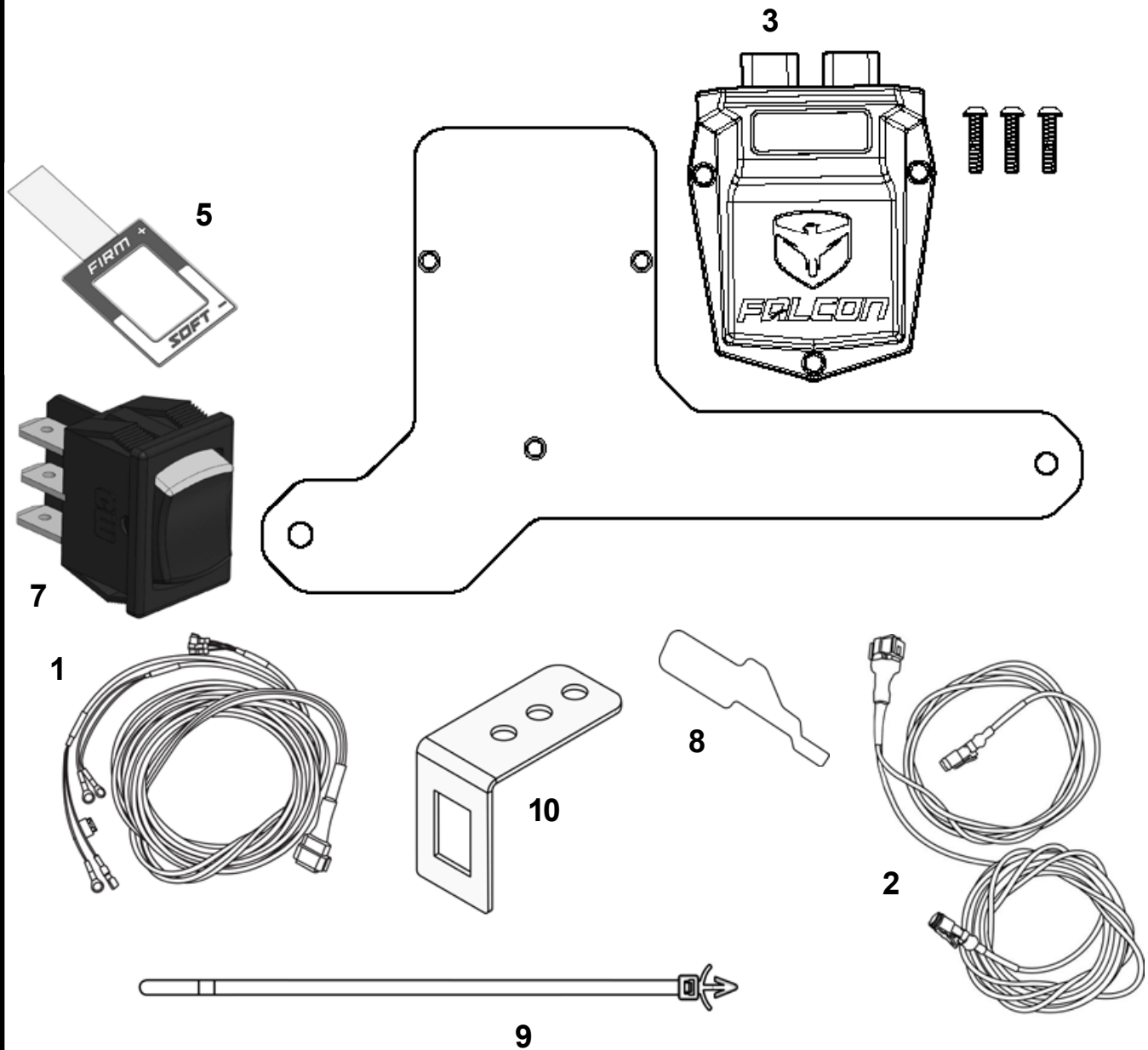
Refer to the parts list to ensure that all necessary components and hardware have been included. If any parts are missing please contact your local TeraFlex dealer for assistance.

When reinstalling OEM hardware, refer to the torque specs given in the Factory Service Manual

TOOLS NEEDED:

- Torque Wrench
- Factory Service Manual

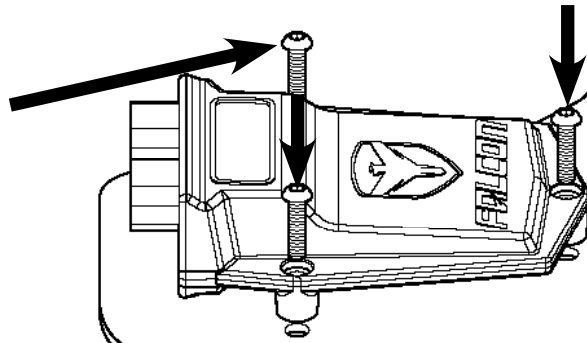
- General Mechanics Tools



| Item # | Part No. | Description | QTY |
|--------|---------------|--|-----|
| 1 | 59-09-05-001 | Power Harness, Wire Harness, E-Adjust (F-250/F-350) | 1 |
| 2 | 59-09-09-001 | Shock Harness, Wire Harness, E-Adj (Long Truck) | 1 |
| 3 | 59-10-01-305 | PCB Board Enclosure, 1 Solenoid / Shock, On/Off Assembly | 1 |
| 4 | 59-10-02-004 | Mounting Bracket, PCB Board Enclosure, 17-Current Ford F-250 | 1 |
| 5 | 36-02-04-006 | Badge, Aluminum / Silk Screen, Adapt / Switch Trim / Firm-Soft | 1 |
| 6 | 45-05-002-004 | Button Socket Cap Screw, M6 x 1.0 x 25mm | 3 |
| 7 | 59-02-06-001 | Switch, Rocker, 4000 Series / On/On | 1 |
| 8 | 59-03-01-001 | Scotchlok, T-Tap, 18-14 AWG Blue | 1 |
| 9 | 59-17-01-001 | Fastener, Cable Tie, 8"/ Push Mount | 1 |
| 10 | 59-02-07-001 | Electrical (S), Switch, Mounting Bracket, E-Adjust / aDAPT | 1 |

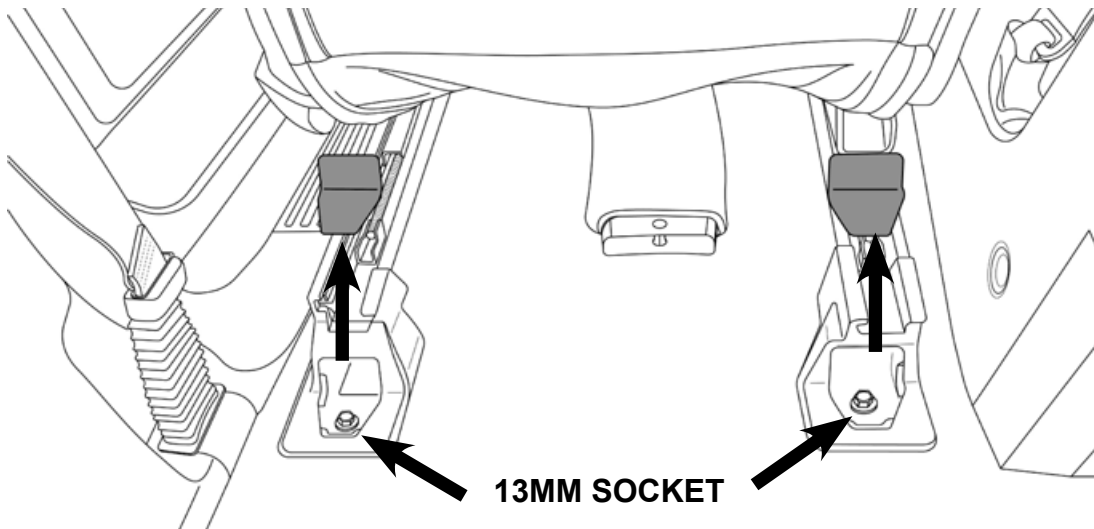
INSTALL E-ADJUST MODULE TO MOUNTING BRACKET

BOLT 4MM ALLEN
TORQUE 7 FT-LBS
(84 in-lbs)



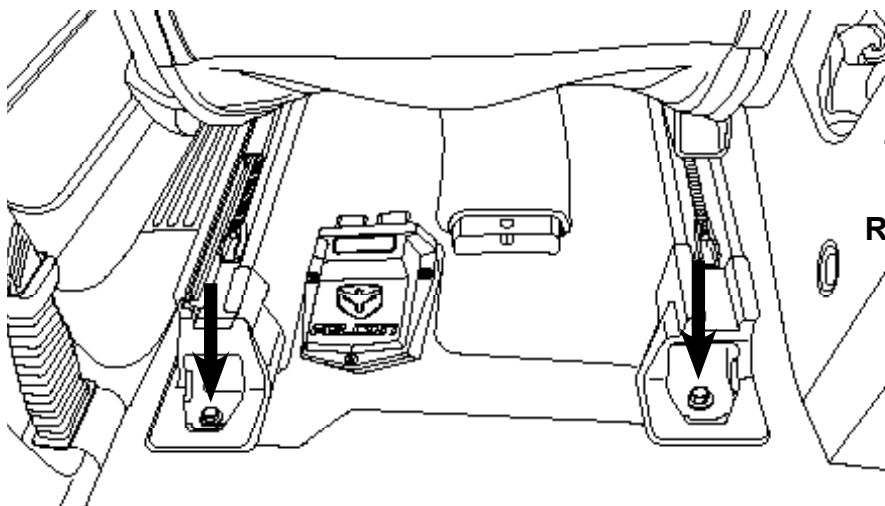
1

REMOVE TRIM AND SEAT BOLTS



2

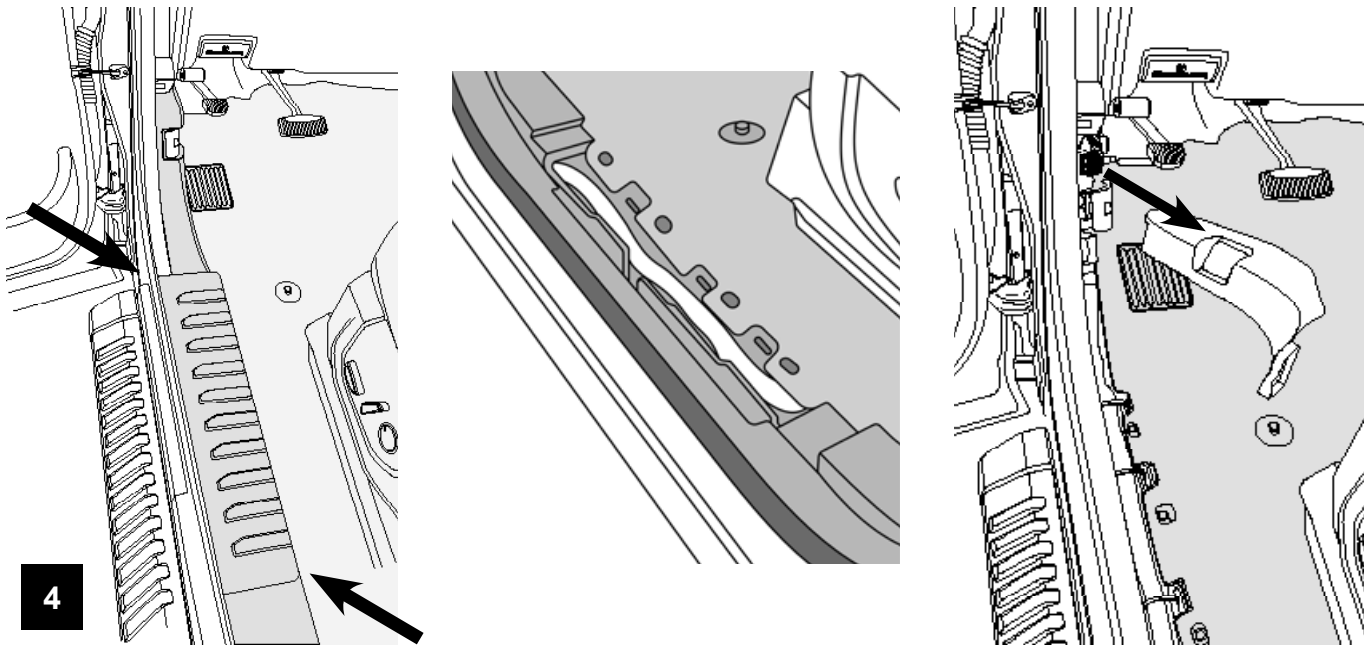
SLIDE MOUNTING BRACKET UNDER SEAT MOUNTS AND RE-INSTALL BOLTS



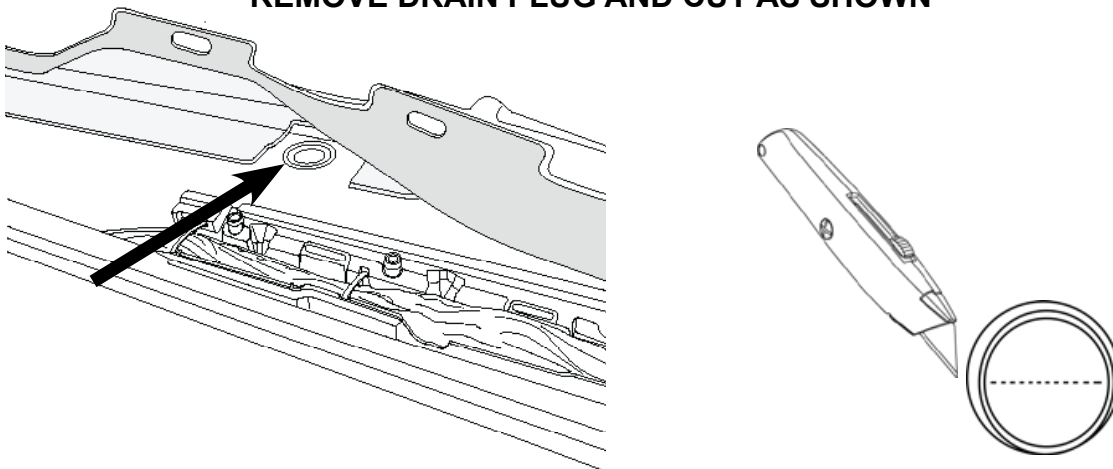
TORQUE: 25FT.
LBS. THEN
RE-INSTALL TRIM

3

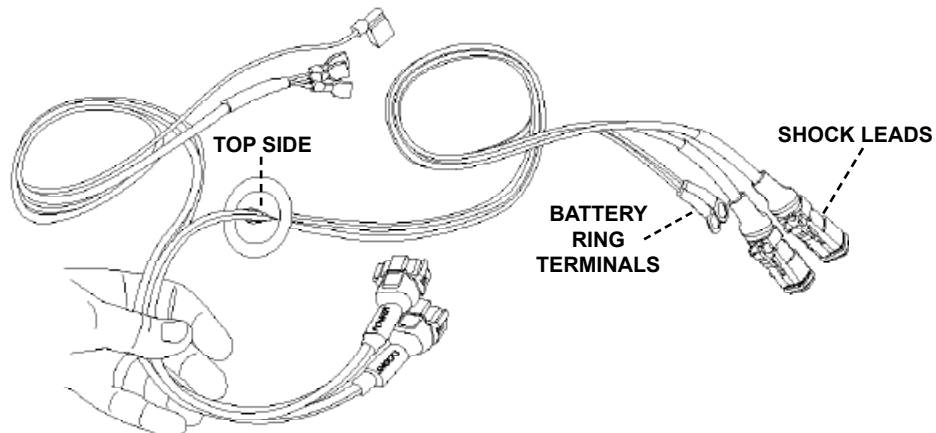
REMOVE FRONT DRIVER DOOR TRIM AND KICK PANEL



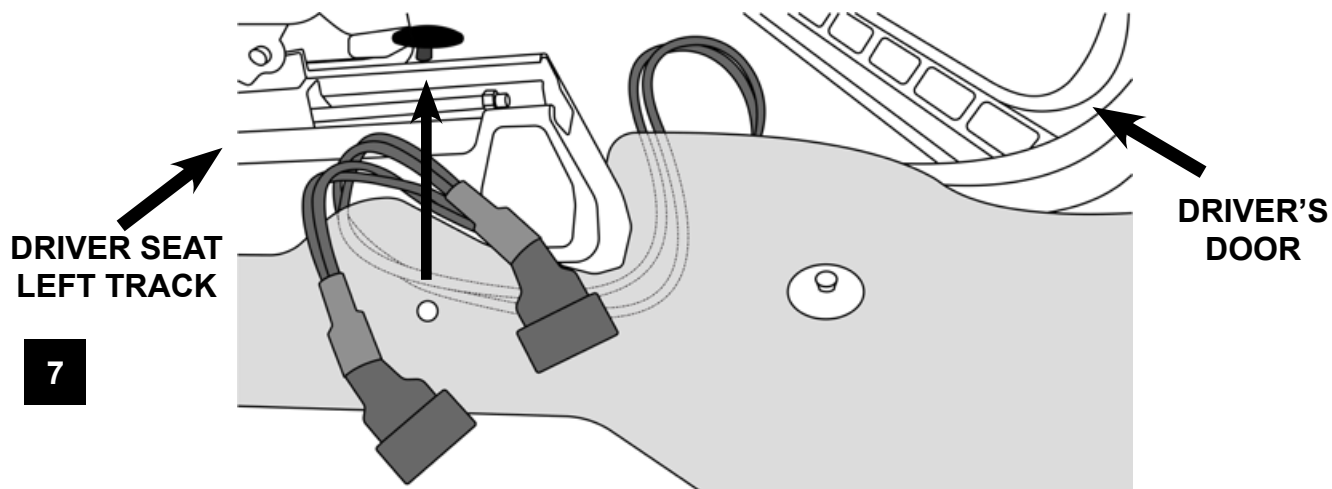
REMOVE DRAIN PLUG AND CUT AS SHOWN



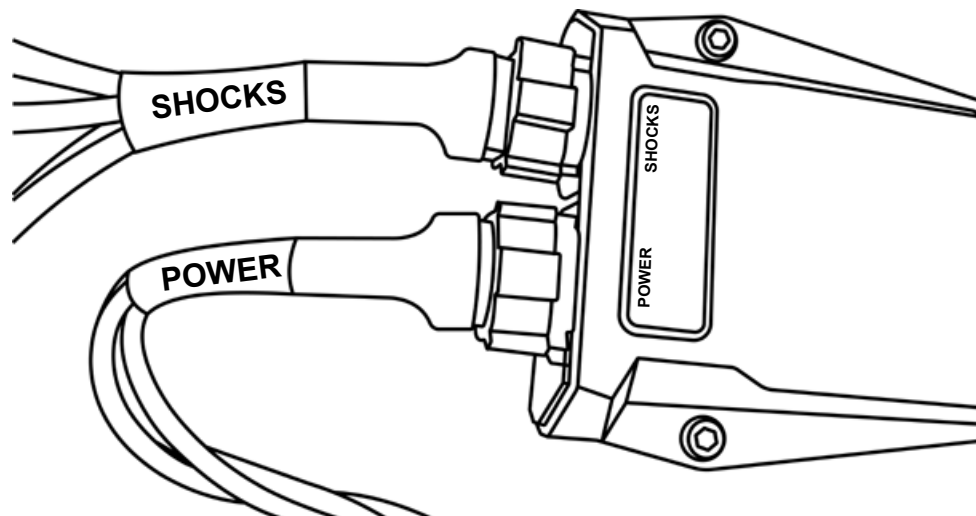
FEED HARNESS THROUGH THE GROMMET AS SHOWN.



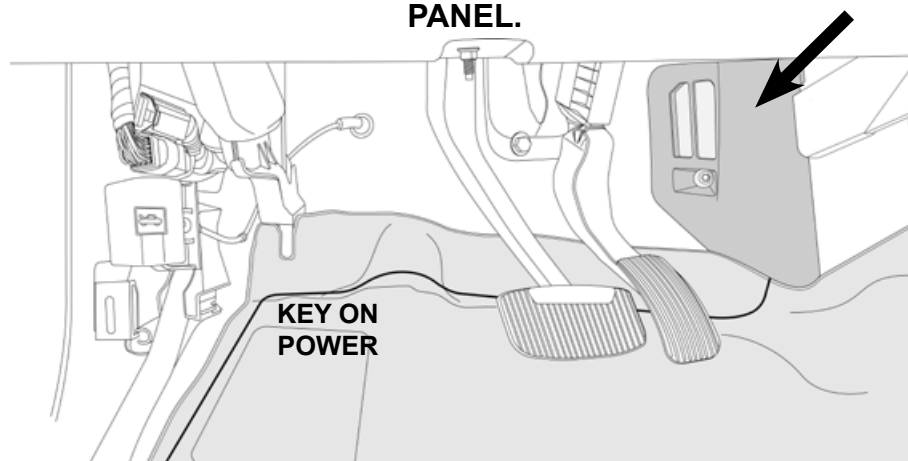
REMOVE PLASTIC CARPET RETAINER AND ROUTE THE "POWER" AND "SHOCKS" WIRES THROUGH THE CARPET, IN FRONT OF THE SEAT MOUNT, AND OUT UNDER THE FRONT OF THE SEAT.

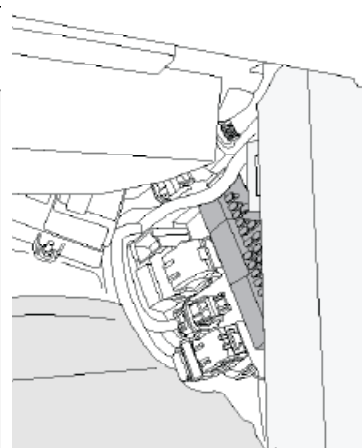
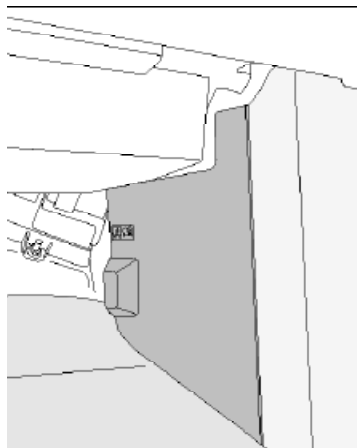
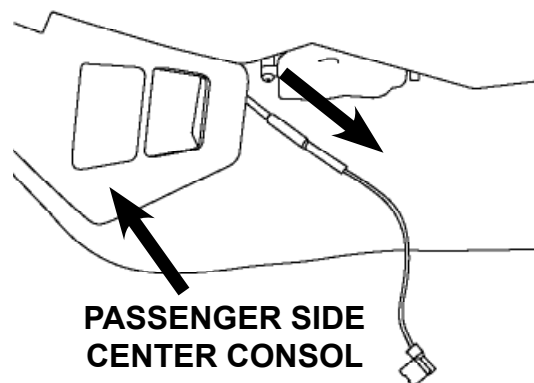


CONNECT THE "POWER" AND "SHOCKS" PLUGS INTO THEIR CORRESPONDING SOCKETS.



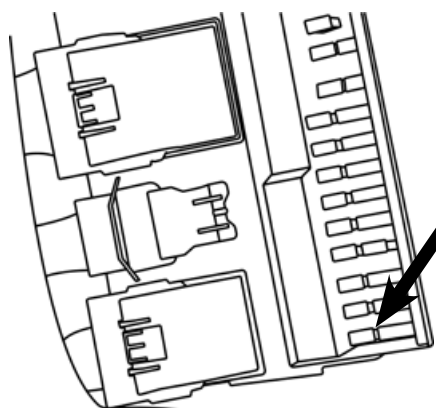
RUN "KEY ON POWER" WIRE UNDERNEATH CARPET, AND REMOVE HIGHLIGHTED PANEL.





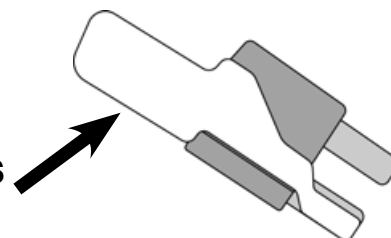
- 10** RUN KEY ON POWER WIRE THROUGH THE CENTER CONSOLE, THEN UNDER THE CARPET TO THE PASSENGER FUSE BOX. REMOVE THE FUSE PANEL COVER.

INSIDE THE FUSE PANEL, REMOVE THE 20 AMP FUSE IN SLOT 37 AT THE BOTTOM LEFT OF THE FUSE BOX. ONCE REMOVED, ADD FUSE TAP AND RE-INSTALL FUSE INTO ORIGINAL POSITION.



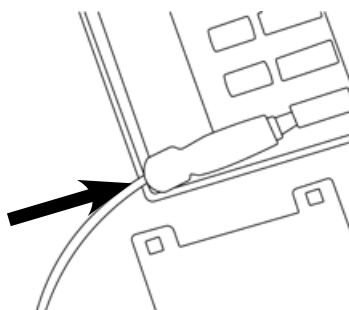
FUSE TO TAP INTO

INSTALL FUSE AS
SHOWN.

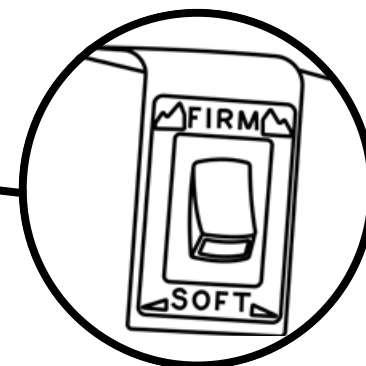
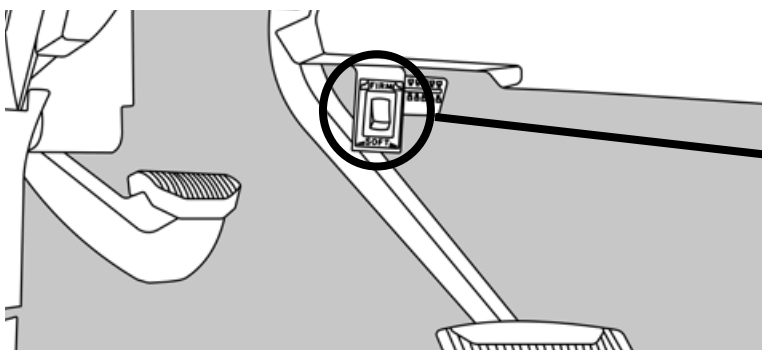


PLUG IN THE POSITIVE KEY ON POWER WIRE (RED)
ONTO THE FUSE TAP. ATTACH THE GROUND (BLACK)
WIRE ONTO A NEARBY BOLT.

11

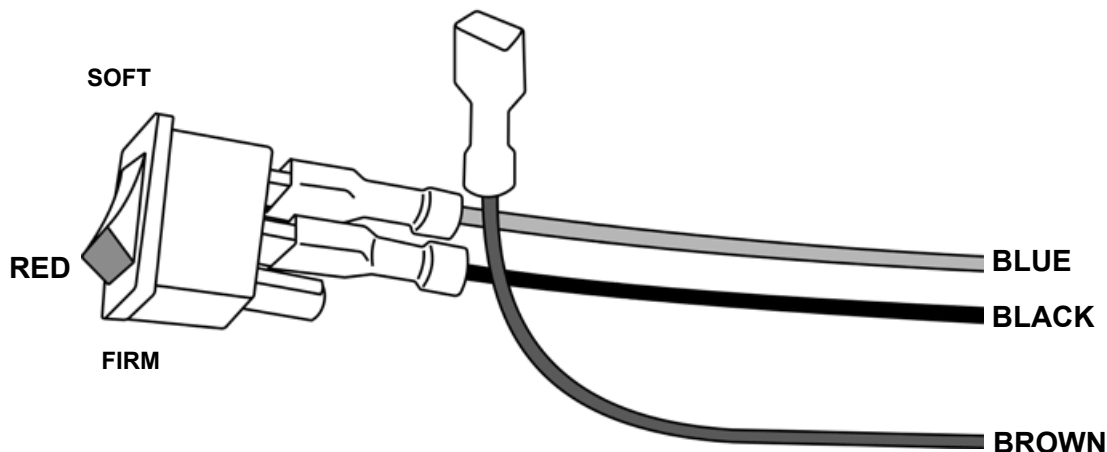


PRESS SWITCH INTO BRACKET, AND INSTALL BRACKET USING THE OBD2
MOUNTING SCREW.



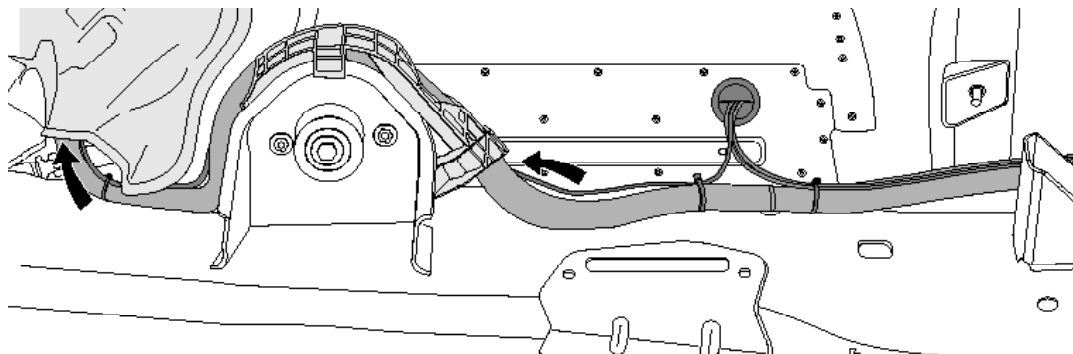
12

PRESS SWITCH UNTIL YOU SEE THE RED FACING OUTWARDS. WITH THE RED ON THE BOTTOM OF THE SWITCH, PLUG THE BLUE WIRE INTO THE TOP, AND THE BLACK WIRE INTO THE MIDDLE. WHEN THE RED FACES OUTWARDS, THIS INDICATES THE SHOCKS ARE IN THE FIRM POSITION. THE BROWN WIRE IS NOT USED.

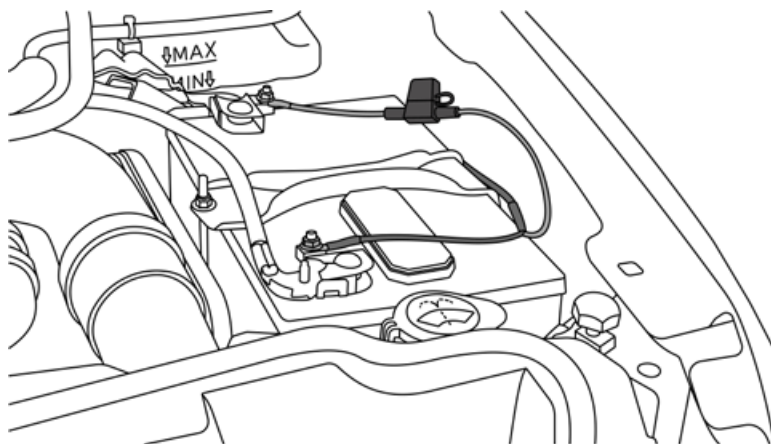


13

UNDER THE VEHICLE, RUN TERMINAL WIRES FORWARD TO THE BATTERY. RUN THE TWO SHOCK WIRES BACKWARDS TO THE REAR SHOCKS. FOLLOW THE MAIN WIRE HARNESS TO MAINTAIN A FACTORY APPEARANCE.



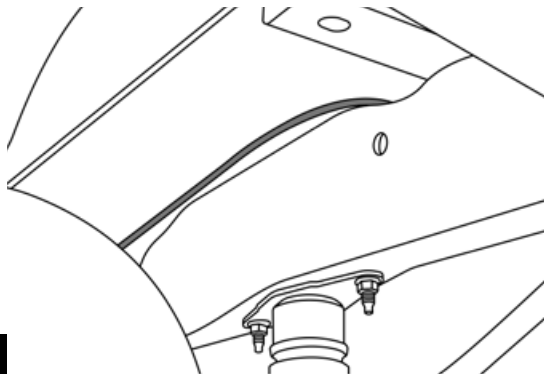
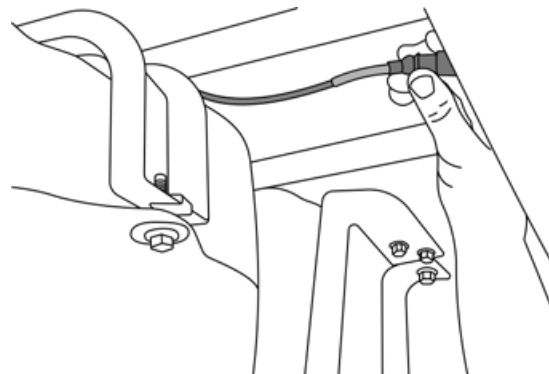
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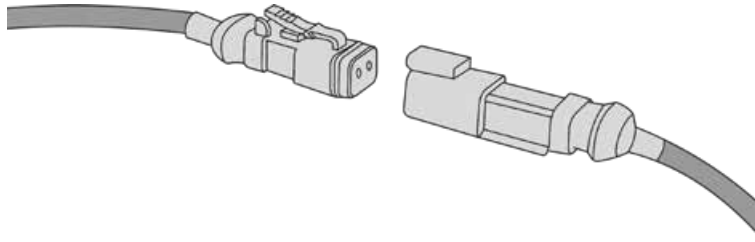
REMOVE INLINE FUSE, THEN INSTALL TERMINALS TO BATTERY. BE SURE THE NEGATIVE (BLACK) WIRE GOES TO THE NEGATIVE TERMINAL, AND THE POSITIVE (RED) WIRE GOES TO THE POSITIVE TERMINAL.

15

RUN SHOCK WIRES OVER THE FRAME ABOVE THE DRIVER SIDE BUMP STOP. SEND PASSENGER SIDE SHOCK WIRE OVER THE FUEL TANK TO THE PASSENGER SHOCK.

**16****DRIVER SIDE****PASSENGER SIDE**

CONNECT THE SHOCKS, THEN REINSTALL THE INLINE FUSE BY THE BATTERY. CHECK FOR FUNCTIONALITY.

**17**

CAUTION

THOROUGHLY INSPECT ALL WIRE ROUTING SO THAT IT AVOIDS PINCH POINTS AND SHARP AREAS, AS WELL AS EXTREME HEAT SOURCES SUCH AS THE EXHAUST, DPF, MUFFLER, ETC. SECURE WITH ZIP TIES AND BUNDLE UP ANY EXCESS WIRING.



PRODUCT INFORMATION

MAINTENANCE INFORMATION:

It is the buyer's responsibility to have all suspension, drivetrain, steering, and other components checked for proper tightness and torque after the first 100 miles and every 3000 miles after that.

NOTICE TO INSTALLER:

The enclosed "Warning to Driver" sticker must be installed in the vehicle in driver's view. This sticker is to act as a constant safety reminder when operating the vehicle. It is your responsibility as the equipment installer to install the provided sticker and to forward the product instructions to the vehicle's owner for review. If a "Warning to Driver" sticker or product installation guide were not included in the kit, FREE replacement stickers and instructions are available by request. It is the installer's duty to ensure a safe and controllable vehicle after the modifications have been performed.

WARNING:

Neither the seller nor the manufacturer will be liable for any loss, damage, or injury directly or indirectly arising from the use of or inability to determine the use of these products. Before using, the user shall determine the suitability of the products for its intended use, and the user shall assume all responsibility and risk in connection therewith.

WARNING TO DRIVER:

This vehicle has been modified to enhance off road performance and has unique handling characteristics. Use in harsh environments can cause extreme stress on the components. Vehicle should be inspected after being off road to make sure that all the components are in working order and safe to travel on the highway. All fasteners should be checked so that they are at the correct torque specifications as the vibration and stresses from off roading may cause critical fasteners to work loose. Extra care should be taken to inspect the critical components, steering, and brake systems. During each oil change components such as arms, tie rod ends, etc should be greased and checked for excessive wear. Any worn components should be replaced. When returning to the pavement always set or restore tire air pressure to the factory recommendation and connect or engage any disabled sway bar mechanisms. Because of the higher center of gravity and larger tires, this vehicle handles and reacts differently than many passenger cars, both on and off road. You must drive it safely! Extreme care should be taken to prevent vehicle rollover or loss of control, which can result in serious injury or death. Avoid sudden sharp turns or abrupt maneuvers. Generally, braking performance and capabilities are decreased when significantly larger/heavier tires are used, especially when used in combination with transfer case low-range reduction kits. Take this into consideration while driving. Do not add, alter or fabricate any factory or aftermarket parts to increase vehicle height over the intended height of the TeraFlex product purchased. Mixing component brand is not recommended. TeraFlex Inc. will not be responsible for any altered product or any improper installation or use of our products. We will be happy to answer any questions concerning the design, function, and correct use of our products. It is ultimately the buyer's responsibility to have all bolts/nuts checked for tightness after the first 100 miles and then every 3000 miles. Wheel alignment, steering system, suspension and drive line systems must be inspected by a qualified professional mechanic at least every 3000 miles.

TERAFLEX PRODUCT WARRANTY:

TeraFlex Inc. warrants TeraFlex Suspension products to the original retail purchaser to be free of defects in material and workmanship for as long as the original purchaser owns the vehicle on which products were originally installed.

Failure to complete regular maintenance (grease every 3000 miles) on TeraFlex FlexArms will void this warranty. All other conditions of the standard TeraFlex product warranty apply.

All TeraLow products are covered by the TeraFlex two (2) year warranty to be free of defects in material and workmanship for two years from date purchased.

TeraFlex axles are covered by a 12-month warranty to be free of defects in materials and workmanship.

This warranty does not cover or include product finish, improperly installed or applied products, improperly maintained products, products or components used for racing or competition or damage due to abuse or neglect, products that fail due to the use of larger tire and wheel combinations.

All returns must be accompanied by an original invoice. It is the customer's responsibility to remove the product from the vehicle. Shipping charges are the responsibility of the customer. TeraFlex Inc. will pay the return freight if the product meets the terms of warranty.

This warranty is for the replacement or repair of defective TeraFlex products only and does not include freight charges, labor charges for removal of or installation of TeraFlex or related products or components, costs incurred due to down time of the vehicle, or lost profits due to vehicle down time.

A returned goods authorization number (RGA#) must accompany any returned products. For more information please contact a TeraFlex customer service representative.

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