

Using a 10mm wrench or socket, remove the negative battery terminal first, then the positive.

Place template as shown. Mark the new

hole with a marker, then carefully drill

with 1/4 inch drill bit.

Remove the battery anchor bolt.



Remove the two indicated bolts that mount to the top of the Vacuum Canister.



Align the Vacuum Canister with the new hole, insert bolts and tighten.

Reinstall battery, anchor bolt, and terminals.

