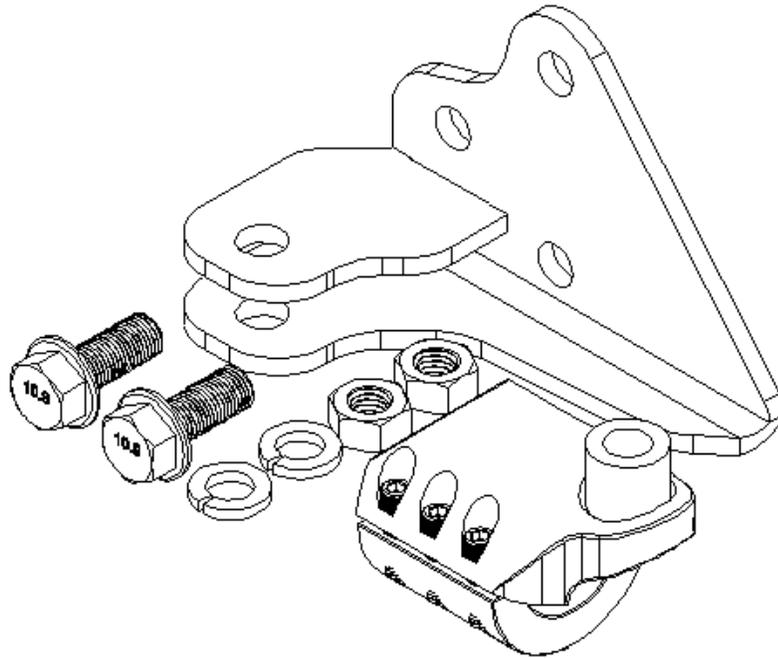




JK Tera 60 Hydro Assist Ram Bracket Kit

www.teraflex.com

Kit #3944755
Kit #3944758



Important Notes:

Prior to beginning this or any installation read these instructions to familiarize yourself with the required steps and evaluate if you are experienced and capable to personally perform these modifications. A factory service manual should be used in conjunction with these installation instructions.

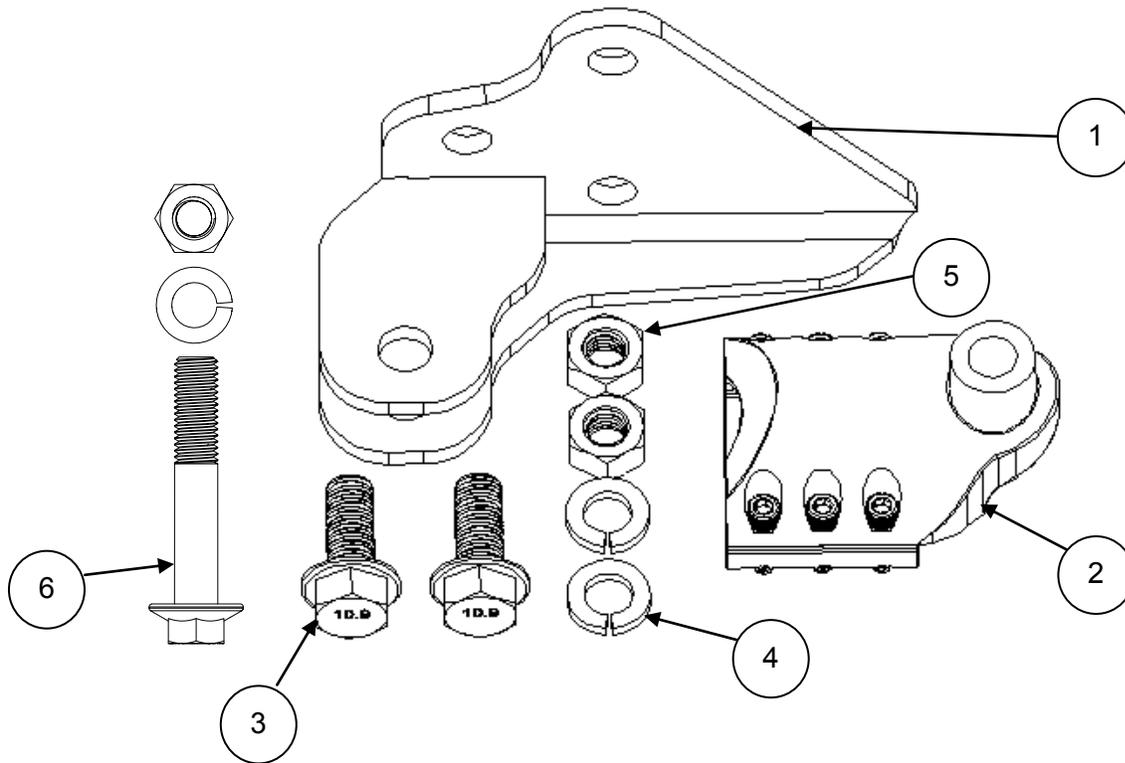
Refer to the parts list to ensure that all necessary components and hardware has been included. If any parts are missing please contact your local TeraFlex dealer for assistance.

Tools needed:

- Jack
- Jack Stands
- Basic mechanics tool set
- Red Thread Locking Compound
- Blue Thread Locking Compound
- Tape Measure

Bill of Materials for 3944755

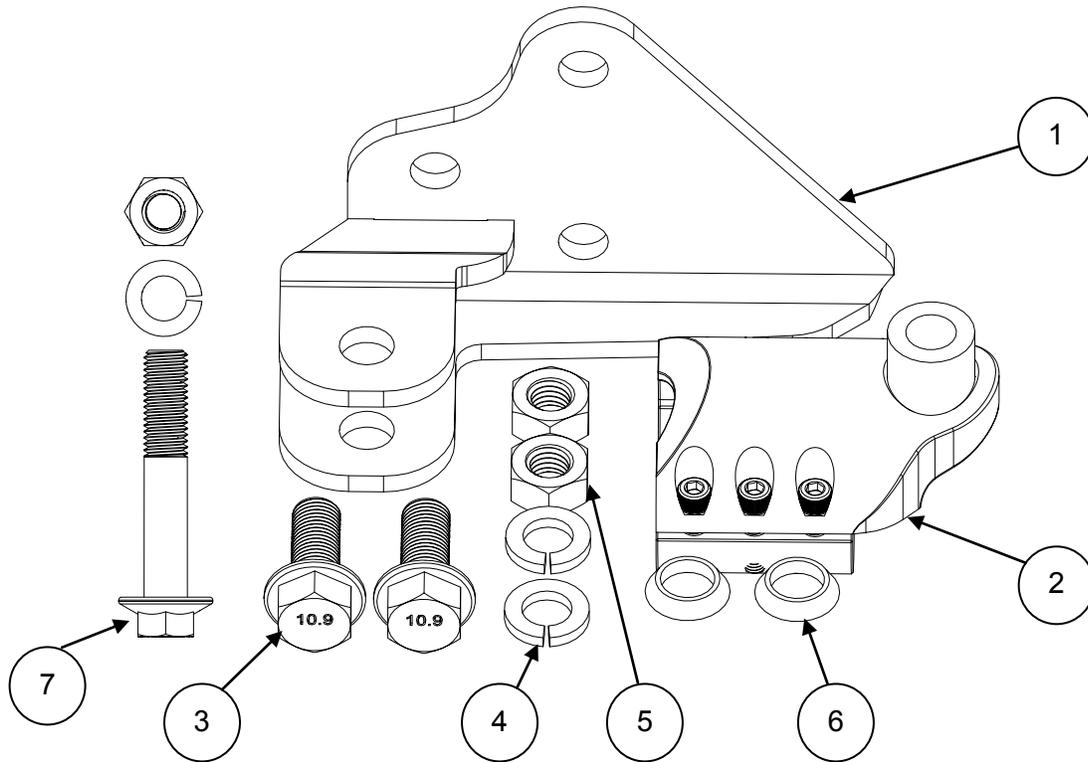
KIT FOR ADJUSTABLE HEIM END RAM



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1944755	Tera 60 Hydro Assist Ram Bracket for Adjustable End PSC Ram	1
2	123150	Tie Rod Clamp for 1-5/8" Tie Rod	1
3	552	M14-2 x 35mm Long Bolt	2
4	78	M14 Split Washer	3
5	106	M14 Nut	3
6	493	M14-2 x 80mm Long Bolt	1

Bill of Materials for 3944758

KIT FOR FIXED END RAM

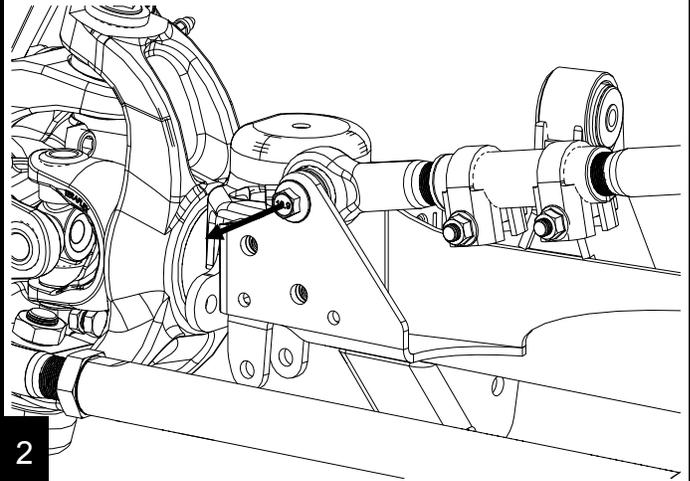


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1944758	Tera 60 Hydro Assist Ram Bracket for Fixed End PSC Ram	1
2	123150	Tie Rod Clamp for 1-5/8" Tie Rod	1
3	552	M14-2 x 35mm Long Bolt	2
4	78	M14 Split Washer	3
5	106	M14 Nut	3
6	975127	5/8" Misalignment Spacer	2
7	493	M14-2 x 80mm Long Bolt	1

Raise and support the front axle. See factory service manual for safe support locations.

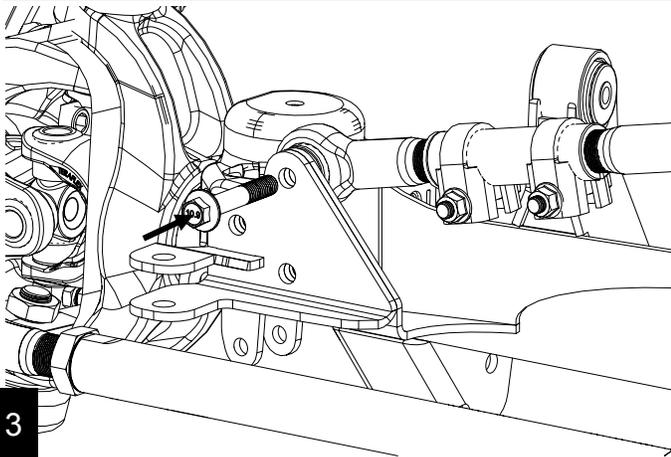
1

With a 21mm remove the front axle side trackbar bolt.



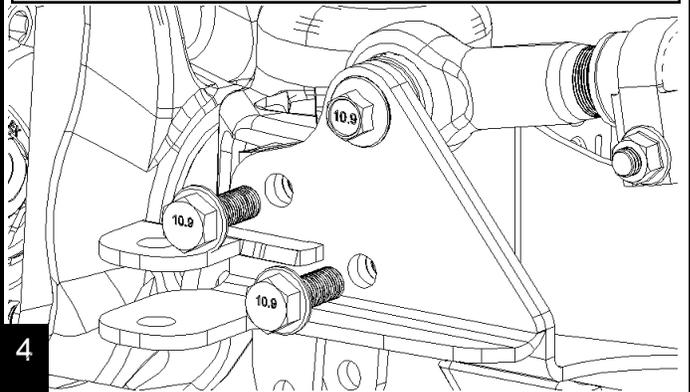
2

Begin mounting the hydro assist ram bracket by installing the supplied track bar hardware. Finger tighten.



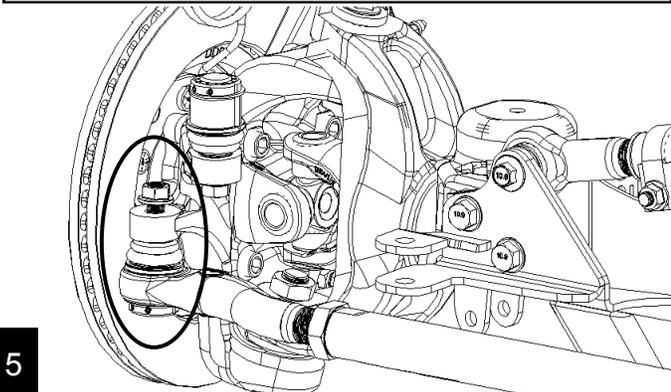
3

Install the two M14 bolts with the lock washer positioned between the nut and the bracket. Apply red thread locker. Torque all hardware to 125 ft-lbs using a 21mm and 22mm..



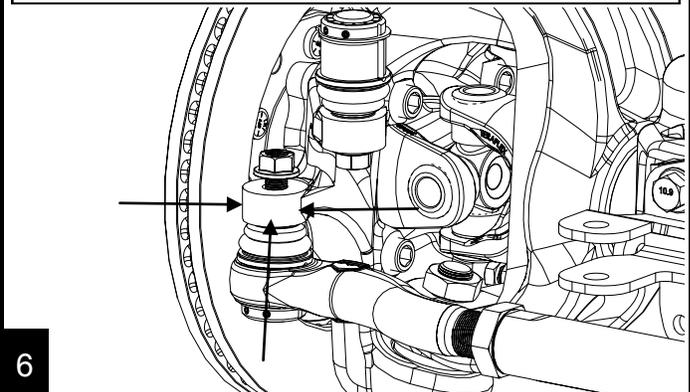
4

Using a 21mm, loosen the passenger side tie rod end nut, but do not remove. Leave the nut threaded on a few turns to protect the threads and prevent the tie rod from falling when it releases.



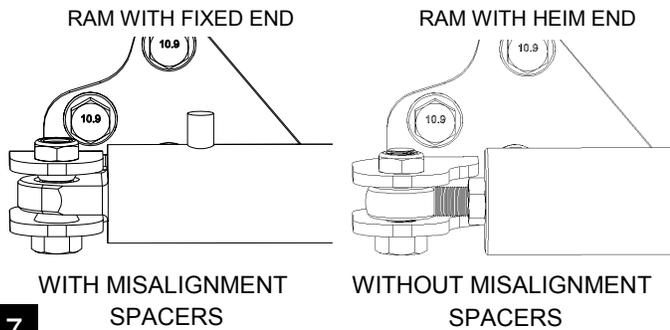
5

With a hammer, strike the knuckle casting just above the tie rod until the tie rod breaks free. Do not hit the tie rod or the tie rod end directly. Hint, remove the front tire for better access.



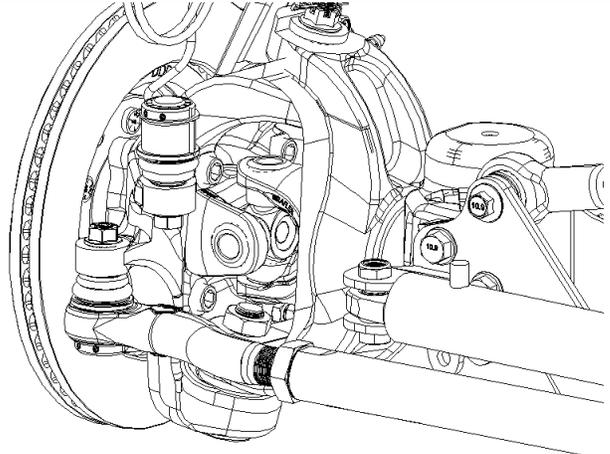
6

Insert the body of the ram into the bracket. Install the 5/8" bolt from the bottom with the nut on top. If you purchased a fixed end ram, use the misalignment spacers as shown. Apply blue thread locker and torque to 130 ft-lbs with a 15/16".



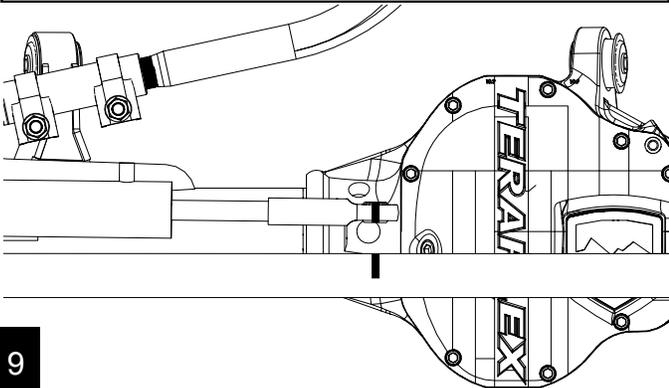
7

Reinstall the tie rod end nut and torque to 63 ft-lbs. If removed, reinstall the front tire.



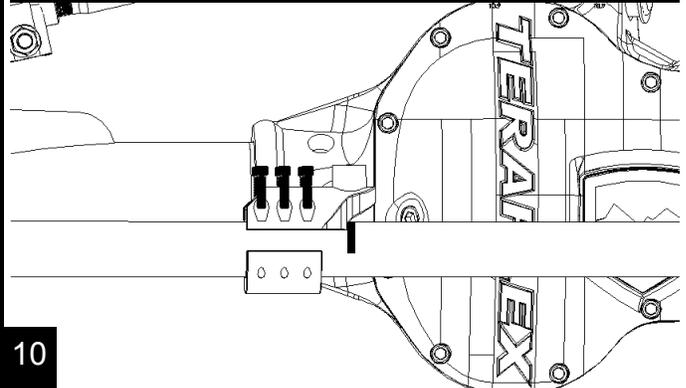
8

Verify the tires are straight, then manually collapse the hydro assist ram to its centered position. Hint, use a tape measure and make a mark on the tie rod where the center of the heim aligns with the tie rod.



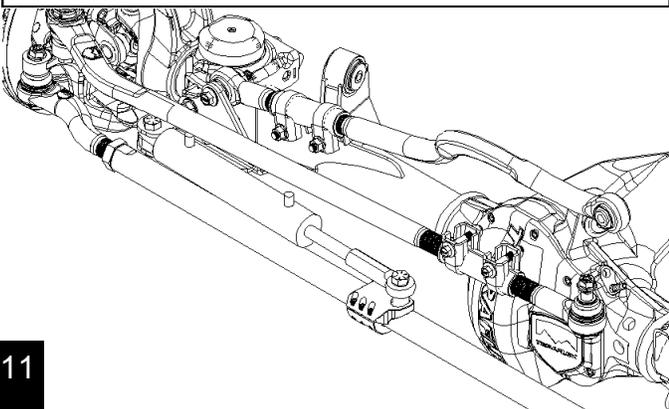
9

Apply blue thread locker to the threads of the 1/4" Socket Head Cap Screws. Install the clamp, centering the threaded bung on the mark. Note clamp orientation.



10

With a 15/16", install the remaining end of the ram onto the clamp using the 5/8" bolt and washer supplied by PSC. Apply blue thread locker and torque to 130 ft-lbs.



11

Have an assistant turn the steering wheel lock to lock. Verify that all components clear and that the ram's shaft does not bottom out or over extend before the steering stops make contact. Once clearance and position of the clamp have been verified, use a 3/16" Allen wrench to final tighten the 6 clamp bolts to 75 in-lbs. Tighten in a circular pattern.

For the remainder of the installation, follow PSC's directions.

12

PRODUCT INFORMATION

MAINTENANCE INFORMATION:

It is the buyer's responsibility to have all suspension, drivetrain, steering, and other components checked for proper tightness and torque after the first 100 miles and every 3000 miles after that.

NOTICE TO INSTALLER:

The enclosed "Warning to Driver" sticker must be installed in the vehicle in driver's view. This sticker is to act as a constant safety reminder when operating the vehicle. It is your responsibility as the equipment installer to install the provided sticker and to forward the product instructions to the vehicle's owner for review. If a "Warning to Driver" sticker or product installation guide were not included in the kit, FREE replacement stickers and instructions are available by request. It is the installer's duty to ensure a safe and controllable vehicle after the modifications have been performed.

WARNING:

Neither the seller nor the manufacturer will be liable for any loss, damage, or injury directly or indirectly arising from the use of or inability to determine the use of these products. Before using, the user shall determine the suitability of the products for its intended use, and the user shall assume all responsibility and risk in connection therewith.

WARNING TO DRIVER:

This vehicle has been modified to enhance off road performance and has unique handling characteristics. Use in harsh environments can cause extreme stress on the components. Vehicle should be inspected after being off road to make sure that all the components are in working order and safe to travel on the highway. All fasteners should be checked so that they are at the correct torque specifications as the vibration and stresses from off roading may cause critical fasteners to work loose. Extra care should be taken to inspect the critical components, steering, and brake systems. During each oil change components such as arms, tie rod ends, etc should be greased and checked for excessive wear. Any worn components should be replaced. When returning to the pavement always set or restore tire air pressure to the factory recommendation and connect or engage any disabled sway bar mechanisms. Because of the higher center of gravity and larger tires, this vehicle handles and reacts differently than many passenger cars, both on and off road. You must drive it safely! Extreme care should be taken to prevent vehicle rollover or loss of control, which can result in serious injury or death. Avoid sudden sharp turns or abrupt maneuvers. Generally, braking performance and capabilities are decreased when significantly larger/heavier tires are used, especially when used in combination with transfer case low-range reduction kits. Take this into consideration while driving. Do not add, alter or fabricate any factory or aftermarket parts to increase vehicle height over the intended height of the TeraFlex product purchased. Mixing component brand is not recommended. TeraFlex Inc. will not be responsible for any altered product or any improper installation or use of our products. We will be happy to answer any questions concerning the design, function, and correct use of our products. It is ultimately the buyer's responsibility to have all bolts/nuts checked for tightness after the first 100 miles and then every 3000 miles. Wheel alignment, steering system, suspension and drive line systems must be inspected by a qualified professional mechanic at least every 3000 miles.

TERAFLEX PRODUCT WARRANTY:

TeraFlex Inc. warrants TeraFlex Suspension products to the original retail purchaser to be free of defects in material and workmanship for as long as the original purchaser owns the vehicle on which products were originally installed.

Failure to complete regular maintenance (grease every 3000 miles) on TeraFlex FlexArms will void this warranty. All other conditions of the standard TeraFlex product warranty apply.

All TeraLow products are covered by the TeraFlex two (2) year warranty to be free of defects in material and workmanship for two years from date purchased.

TeraFlex axles are covered by a 12-month warranty to be free of defects in materials and workmanship.

This warranty does not cover or include product finish, improperly installed or applied products, improperly maintained products, products or components used for racing or competition or damage due to abuse or neglect, products that fail due to the use of larger tire and wheel combinations.

All returns must be accompanied by an original invoice. It is the customer's responsibility to remove the product from the vehicle. Shipping charges are the responsibility of the customer. TeraFlex Inc. will pay the return freight if the product meets the terms of warranty.

This warranty is for the replacement or repair of defective TeraFlex products only and does not include freight charges, labor charges for removal of or installation of TeraFlex or related products or components, costs incurred due to down time of the vehicle, or lost profits due to vehicle down time.

A returned goods authorization number (RGA#) must accompany any returned products. For more information please contact a TeraFlex customer service representative.

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